

- black markings illustrated on the top of each thumb nut in the image).Turn all thumb nuts the full recommended revolutions, beginning with the upper left and right thumb
- 5. Furn all thumb nuts the full recommended revolutions, beginning with the upper left and right thun nuts (as illustrated in the image).
- 6. Proceed to ETI Reflow Procedure (within the installation guide).



Be certain thumb nuts have been tightened only the recommended revolutions; DO NOT bottom out; excessive clamping force may damage ETI, resulting in alloy leakage and/or

poor thermal performance.